

Semi-Universal Dividing Head 💟 📭 🍱





Standard Accessories



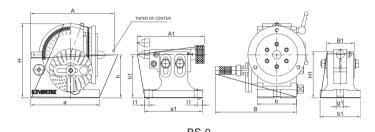


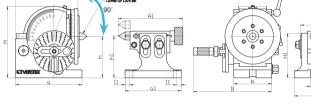




Dividing Plate A. B. C

Plate A	15	16	17	18	19	20
Plate B	21	23	27	29	31	33
Plate C	37	39	41	43	47	49





Semi-Universal Index No. 0 No. 1 (Head-stock):

Unit:mm ORDER CODE н g ROUGH NO. NO. 177 188 173 13 160 91 16 100 1001-050 BS-0 MT-2 18 BS-1 245 230 220 19 205 114 16 128 MT-3 20 1001-051

Semi-Univerasl Index B & S Type

No. 0 No. 1 (Tail-Stock):

Unit:mm

	ORDER NO.	A 1	B1	H1	11	a1	b1	h1	g1	N.W. (KG)
)	BS-0	155-180	64	107	11	134	94	80-108	16	4
1	BS-1	170-195	64	150	11	155	110	150-115	16	5.3

- Dividing Head can divide in any angle by the direct, indirect, or different methods. The ratio between the warm and the warm gear is 40:1.
- Hardened and ground spindle is rigidly held in a taper roller bearing. Worm is hardened and ground also.
- The swivel head can be locked of any angle from 10° below horizontal to 90° vertical-precision fitting to base assures smooth rotation.
- All models have threaded spindle nose and 24 hole dividing plate with easy conversion to fast direct indexing on numbers 2, 3, 4, 6, 8, 12, and 24.
- Easy indexing of all numbers from 2 to 50 and many numbers from 52 of 380. Model BS-2 is also equipped for different indexing of all numbers from 2 to 380, and for spiral cutting.
- Accurate precision, little backlash, fine appearance and strong structure so can assure smooth rotation.



BS-0T $1^{1}/_{2}$ - 8TPI TYPE BS-0T $1^{1}/_{8}$ - 12TPI TYPE BS-1T $1^{1}/_{2}$ - 8TPI TYPE Call VERTEX to check old model's stock.

THE CHUCK FIXING HOLE IS FROM FRONT.



BS-0 fitted with 5" 3-Jaw Chuck

OPTIONAL

The Chuck Fixing Hole Is From Front. F. TYPE



ORDER NO.	N.W. (kgs)	G.W. (kgs)	Meas. CFT	Applicable Chuck	CODE NO.	
BS-0	19	(C)20	0.8	5" (Ø130mm)	1001-050	
BS-1	32	(C)33	1.3	6" (Ø160mm)	1001-051	
BS-0-J-5	24	(C)25	0.8	WITH 5" CHUCK	1001-053	
BS-1-J-6	42	(C)45	1.3	WITH 6" CHUCK	1001-054	