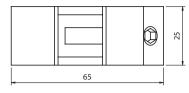
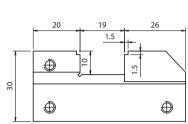


Tool Maker Vise (STAINLESS)









Tool makers vise of mini type which can be put in a bigger vise to process the small and precise workpiece. Also it can be used in an E.D.M. machine and grinding machine.

Squareness and parallelism: within ±0.003 / 100 mm

|--|

ORDER NO.	MATERIAL	LENGHT	WIDTH	JAW OPENING	JAW HEIGHT	HARDEN	WEIGHT (kgs)	CODE NO.
VSTV-10V	SUS 440	65	25	19	10	HRC 56°-58°	0.3	2008-070

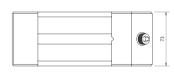
Tool Maker Vise (STAINLESS)

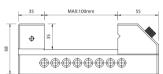
ORDER NO.	WEIGHT (kgs)	CODE NO.		
VBST-30	4.5	2008-075		



Material: SUS 440 Hardness: HRC 58°~60°

Squareness: Within 0.005 / 100 mm



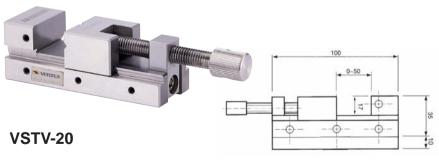


MINI TYPE FOR EDM

Unit:mm						
TOL	TOLERANCE					
Α	±0.004 mm					
В	±0.005 mm					
С	±0.005 mm					
D	±0.005 mm					
Е	±0.005 mm					
F	±0.005 mm					
G	±0.005 mm					

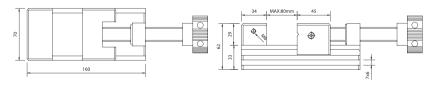
FOR EDM

Tool Maker Vise (STAINLESS)



- Material: SUS 440
- Hardness: HRC 56°
- Squareness: Within 0.005 / 100 mm
- It was made by tool steel of stainless steel system and was precision ground after hardened by heat treatment. So, it will not be rusted even permeation.
- The vise can clamp workpiece by moveable Jaw without lifting. It is easier and convenient for processing small workpieces.





ORDER NO.	MATERIAL	LENGHT	WIDTH	JAW OPENIG	JAW HEIGHT	HARDEN	WEIGHT (kgs)	CODE NO.
VSTV-20	SUS440	100	35	50	17	HRC56°	1.2	2008-079
VSTV-25		160	62	80	29		4.4	2008-080